

On page 5, line 6, after "striker 12", insert --(horizontal position)--.

On page 5, line 7, after "is locked", insert --(horizontal position)--.

On page 5, line 11, after "unlocked", insert --(vertical position)--.

On page 9, line 1, replace "a" with --an end--.

On page 9, line 9, after "The", insert --end--.

On page 9, line 14, after "that the", insert --end--.

On page 9, line 16, after "of the", insert --end--.

On page 9, line 22, after "to the", insert --end--.

On page 9, line 24, after "of the", insert --end--.

On page 9, line 29, after "of the", insert --end--.

On page 9, line 33, after "the", insert --end--.

IN THE CLAIMS

Kindly cancel claims 2-7 and 13, and amend claims 8-12 as follows:

18. (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device [opposite the cap], the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;

C2 and further wherein the end cap has lateral walls which enclose the delivery end of the [said] cartridge, the walls of the end cap being provided[, at their ends,] with raised zones allowing them to be clipped into impressions provided on the outer lateral walls of the cartridge, thus ensuring that the end cap is held on the cartridge.

29. (Thrice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device [opposite the cap], the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

C3 a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;

and further wherein an outer wall of the end cap forms a grip zone which allows a user to position studs of the cartridge in line with bayonets of the injection device.

3 10. (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted

to [an] a delivery end of the device opposite the cap, the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;

and further wherein the elastomeric seal is obtained during simultaneous moulding operation of the cap.

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11. (Twice Amended) In a needle-free single use injection device of a pharmaceutical product, the device having a cap relatively movable relative to a device body for triggering a percussion member contained in the body, a cartridge mounted to [an] a delivery end of the device opposite the cap, the cartridge containing the product and driven by the percussion member, and the cartridge comprising:

a receptacle of preselected material and containing a single use quantity of the pharmaceutical product;

a single orifice formed in the receptacle for providing an exit for a jet of injected pharmaceutical product;

an envelope made of a preselected material and molded over the receptacle;

an end cap removably covering [an] a delivery end of the cartridge that includes the single orifice;

an elastomeric seal located in a central portion of the end cap for sealing the orifice;